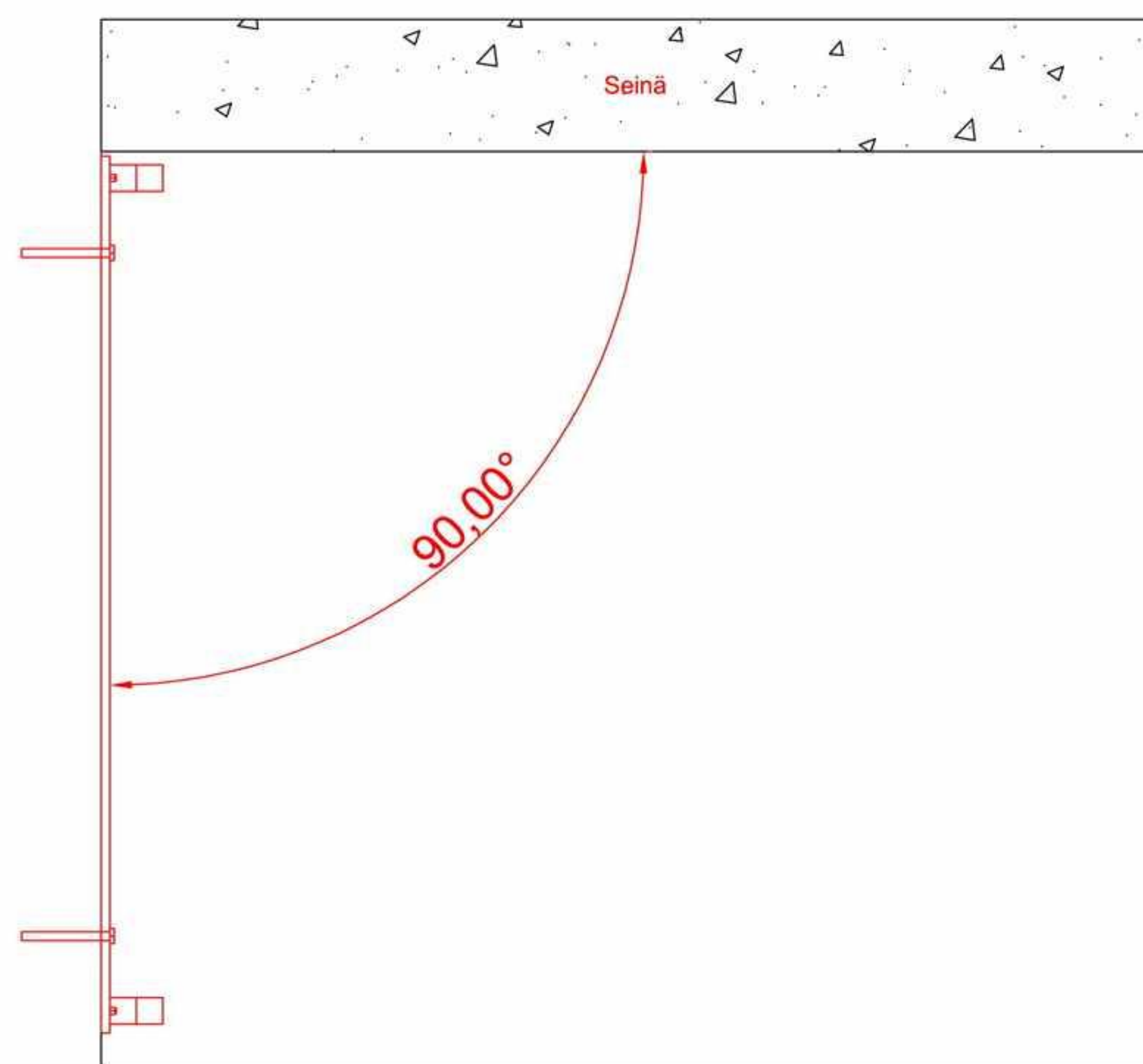
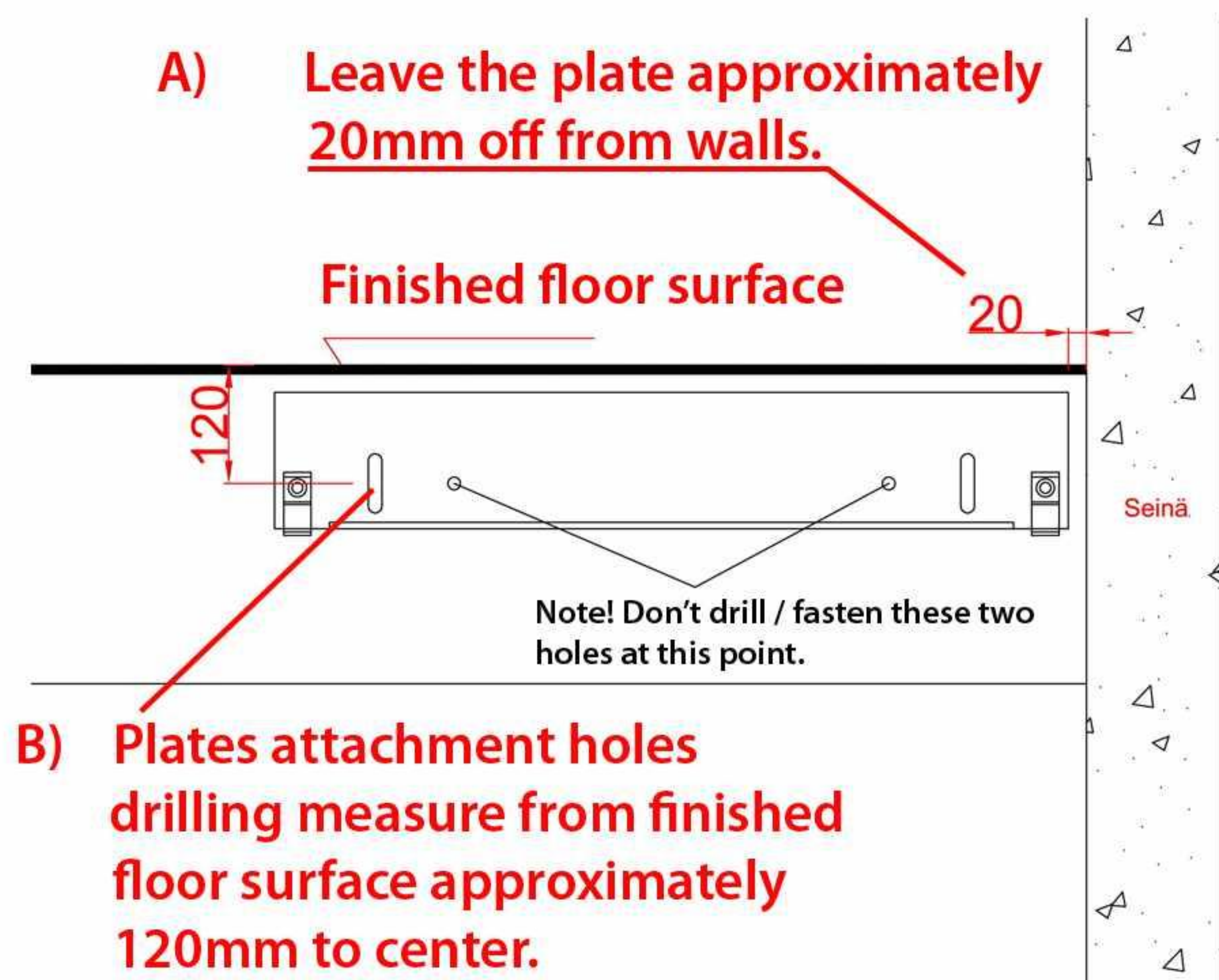


SP200 installation manual



1) Mounting the attachment plate

When mounting the attachment plate,
M12 bolts / anchors are required.

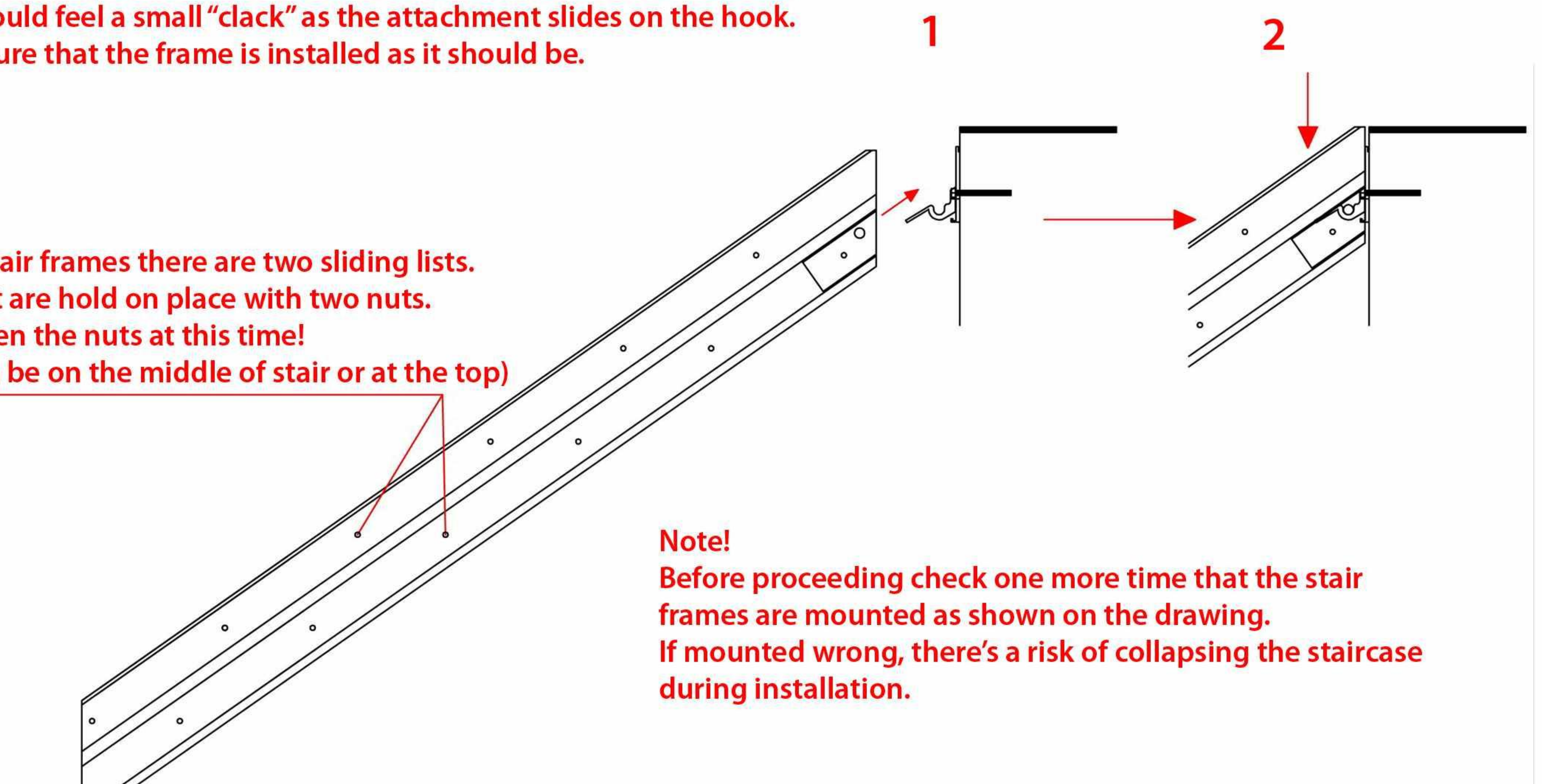


D) Make sure that the wall and the attachment plate are in 90° angle. If not, attachment plate needs to be adjusted.

2) Mounting the stairs frame profiles

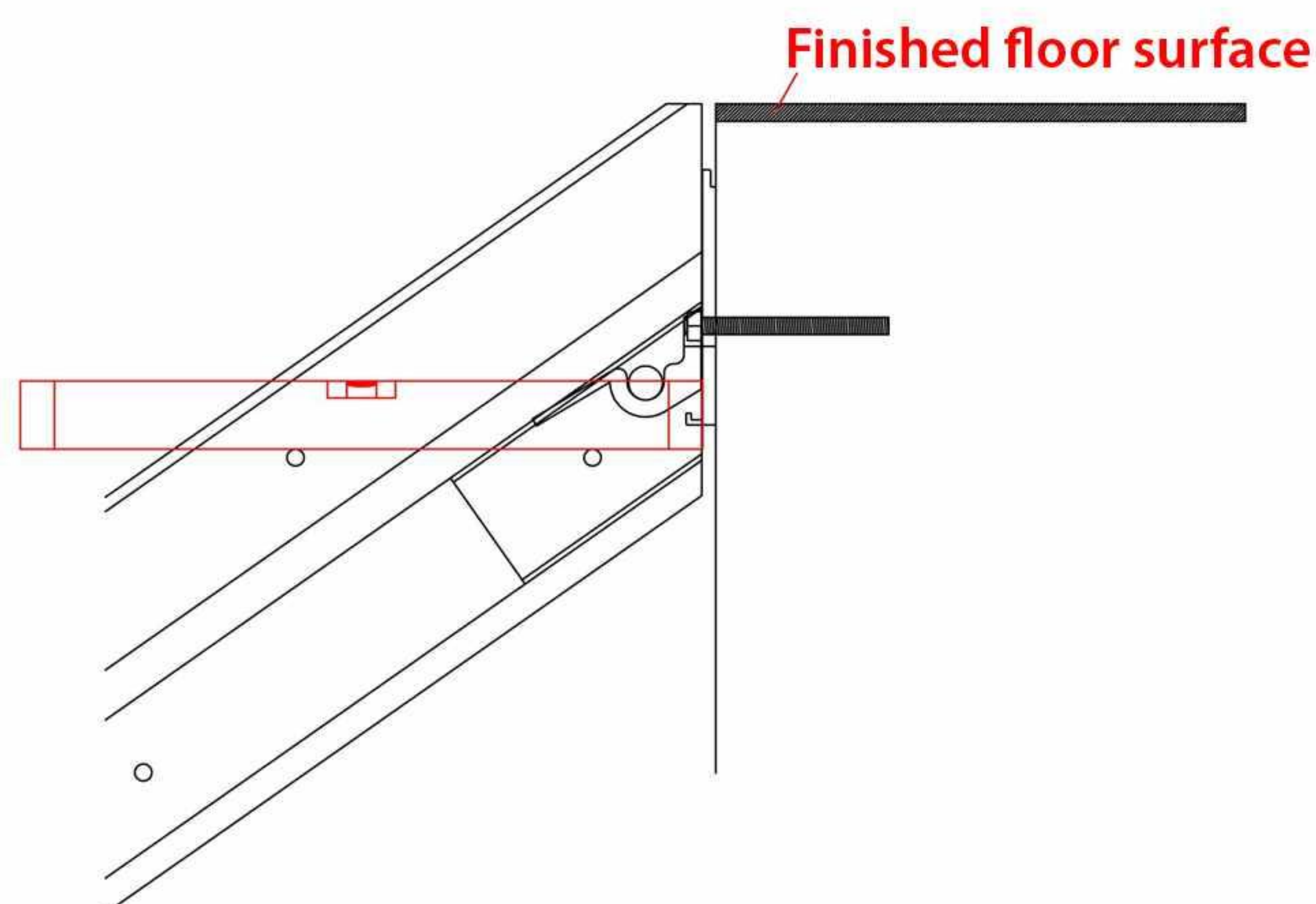
A) Lift the frame profile on the attachment hook as shown on drawing.
You should feel a small “clack” as the attachment slides on the hook.
Make sure that the frame is installed as it should be.

Note!
On the stair frames there are two sliding lists.
These list are hold on place with two nuts.
Don't open the nuts at this time!
(nuts can be on the middle of stair or at the top)

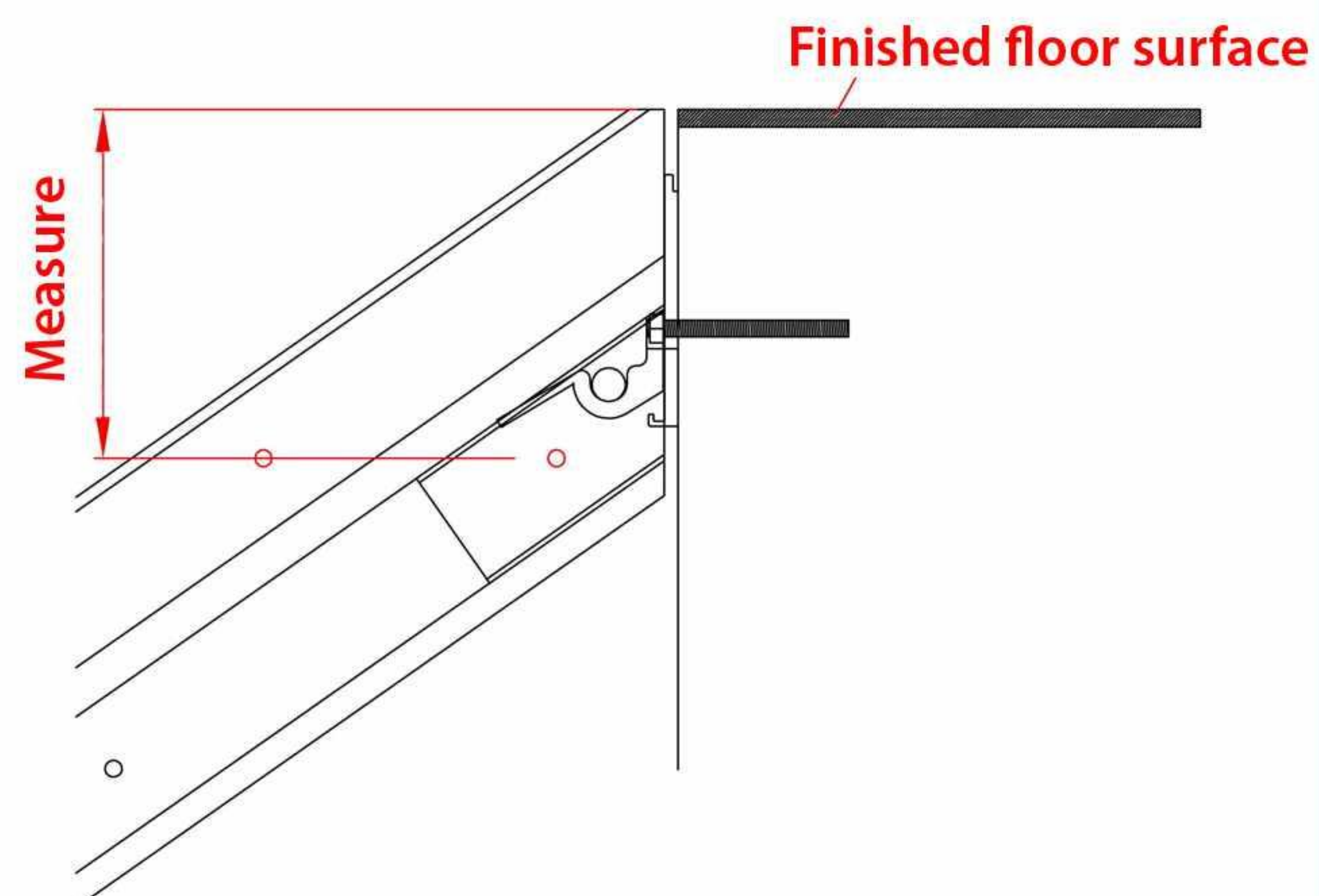


Note!
Before proceeding check one more time that the stair
frames are mounted as shown on the drawing.
If mounted wrong, there's a risk of collapsing the staircase
during installation.

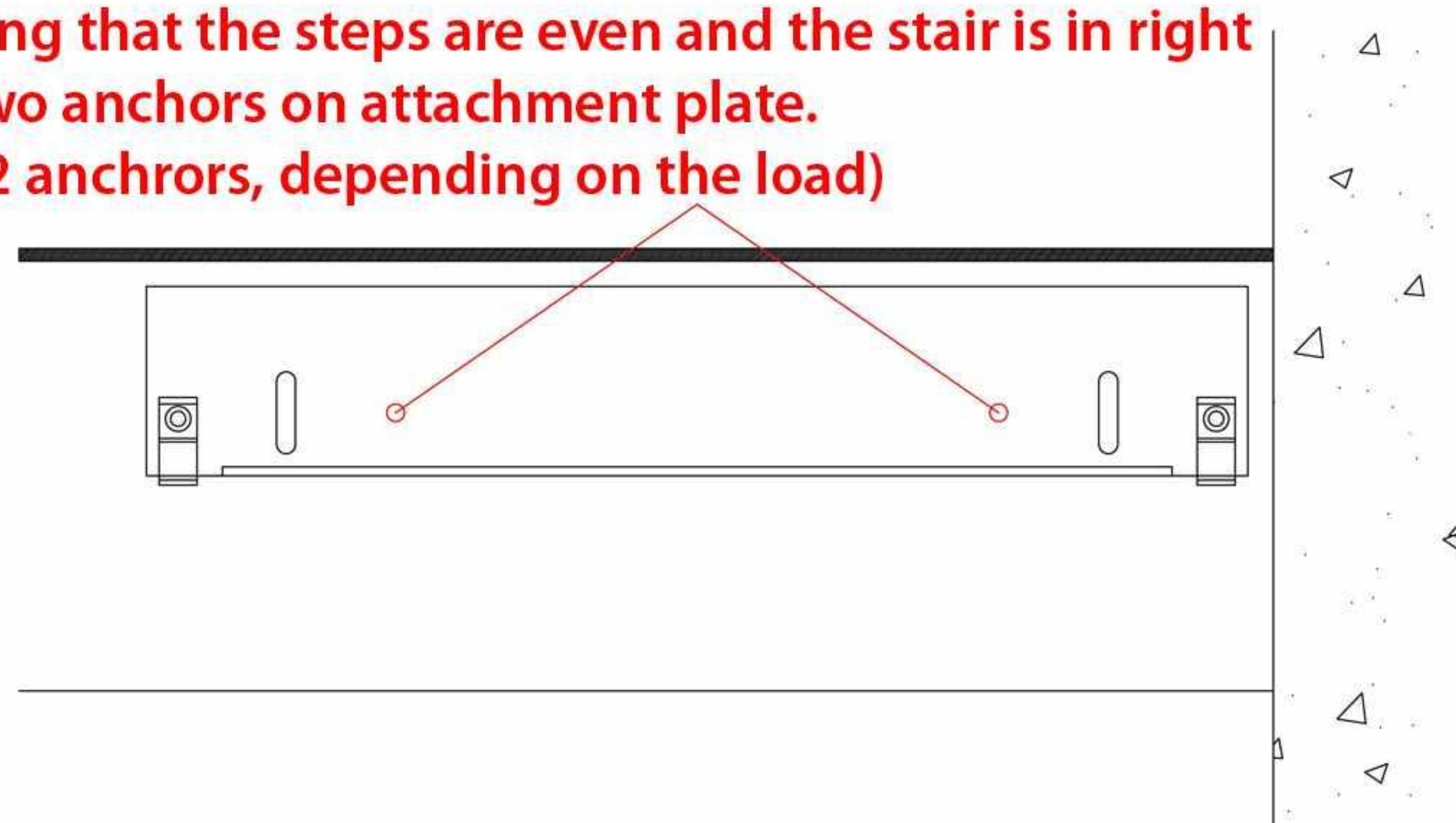
B) Use builder's level to check that the step bolts are even.



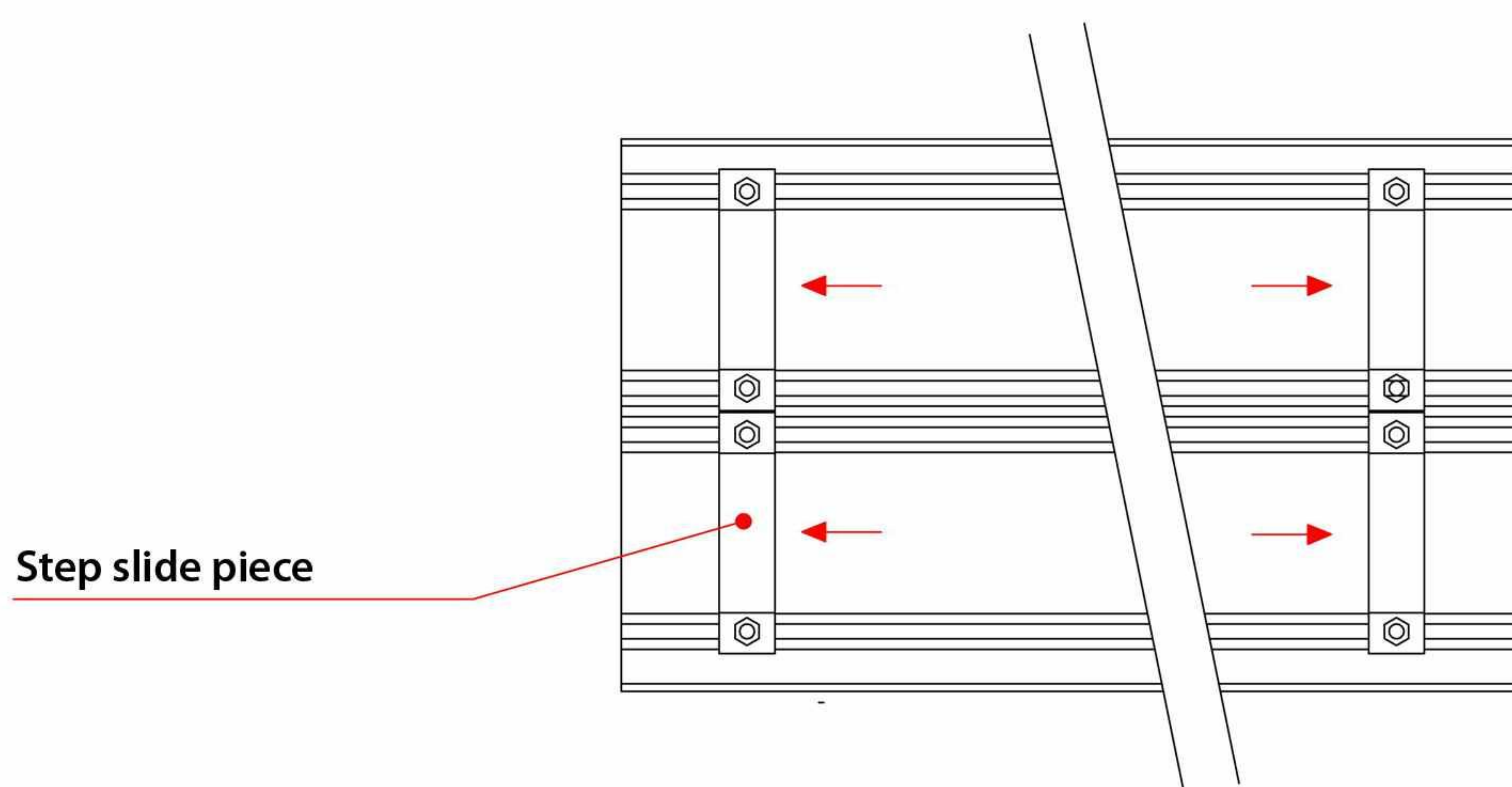
C) Measure the rise on top of the bolts to finished floor surface to check that the stair is on right height. The measure should be +20mm to theoretical rise.
Example: Rise should be 176mm, tape measure should show 196mm to finished floor surface.



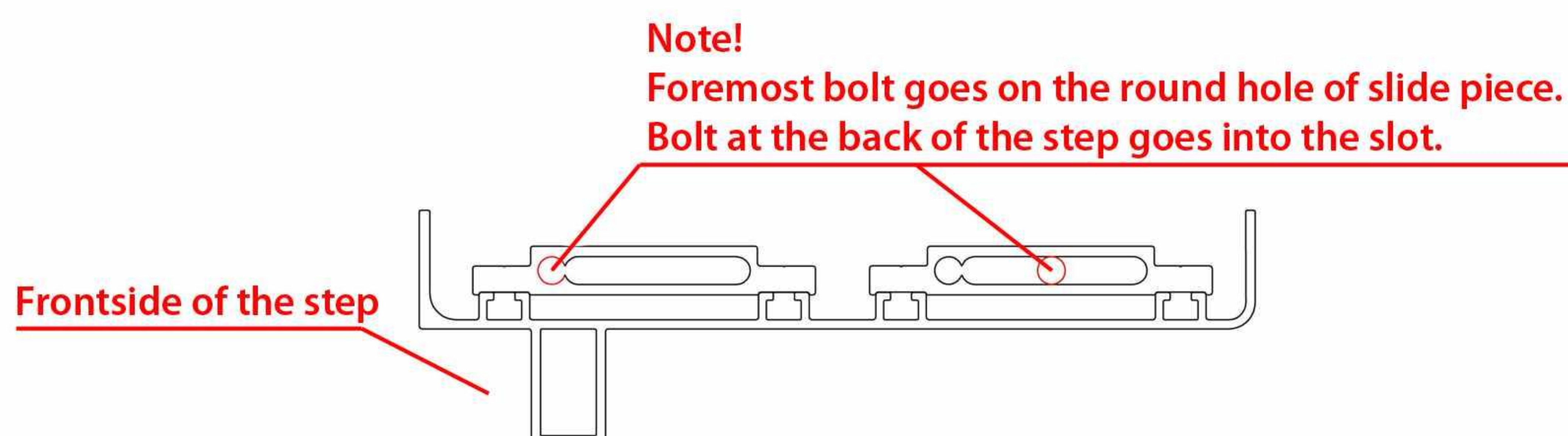
D) After checking that the steps are even and the stair is in right level, drill two anchors on attachment plate.
(M10 or M12 anchrors, depending on the load)

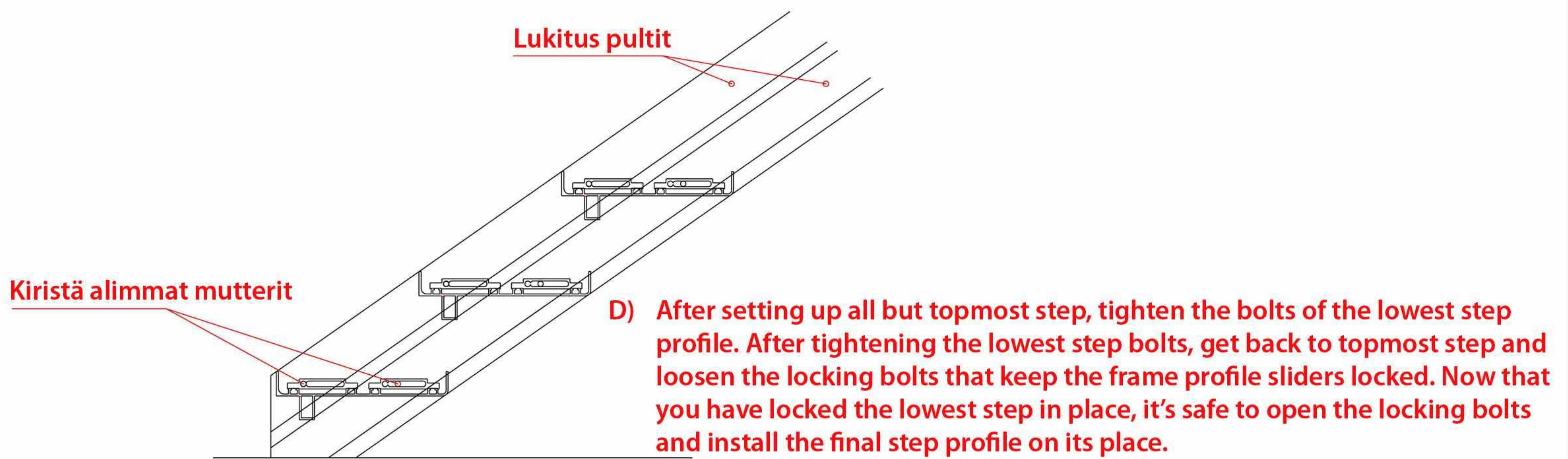
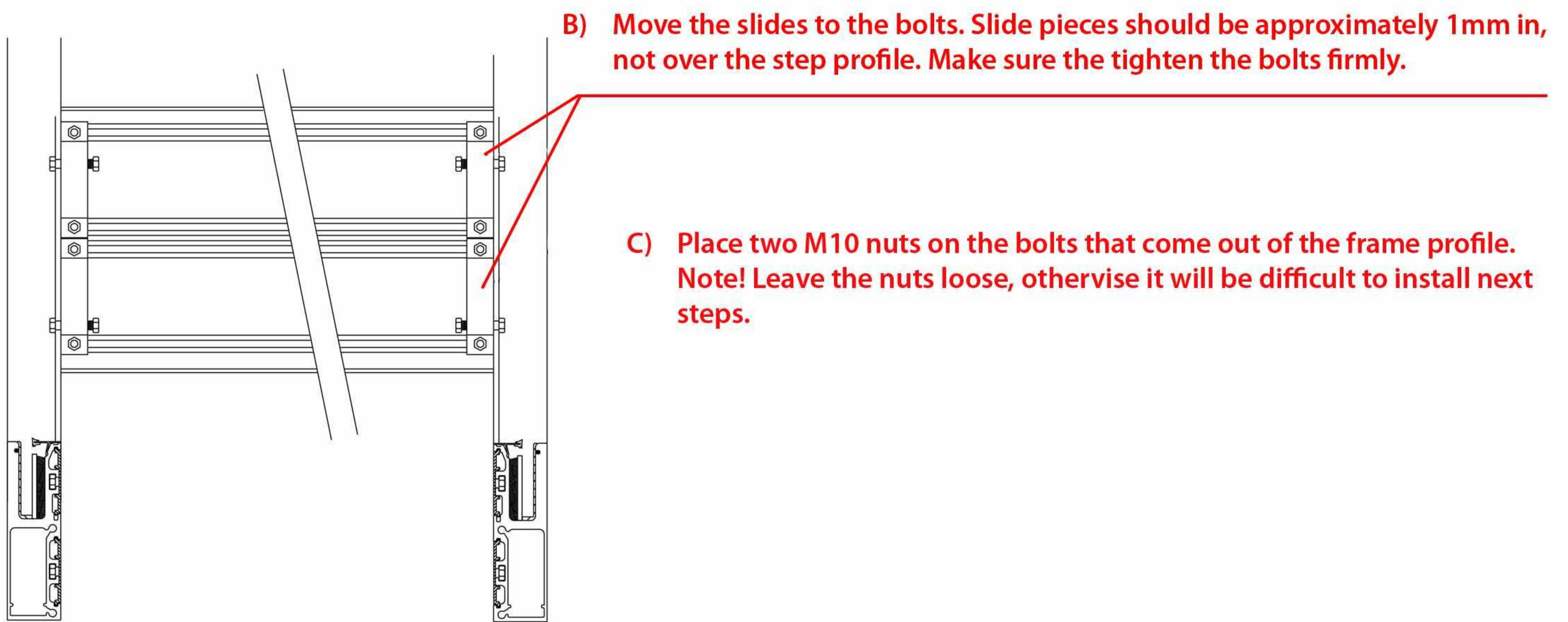


3) Installing the steps

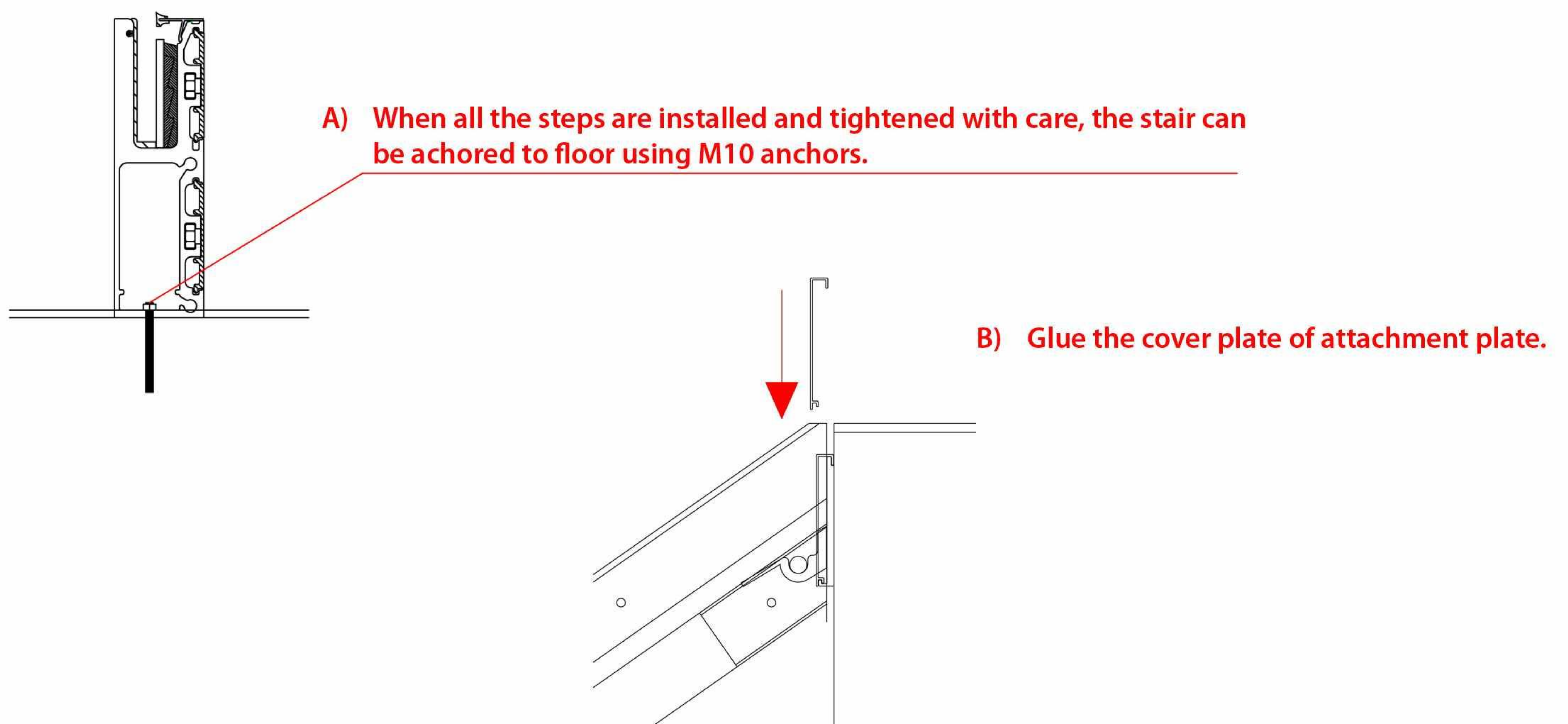


A) Loosen the steps slide pieces.
Lift the step between stair frame profiles.
Slide pieces on the bolts that comes out of the frame profile.

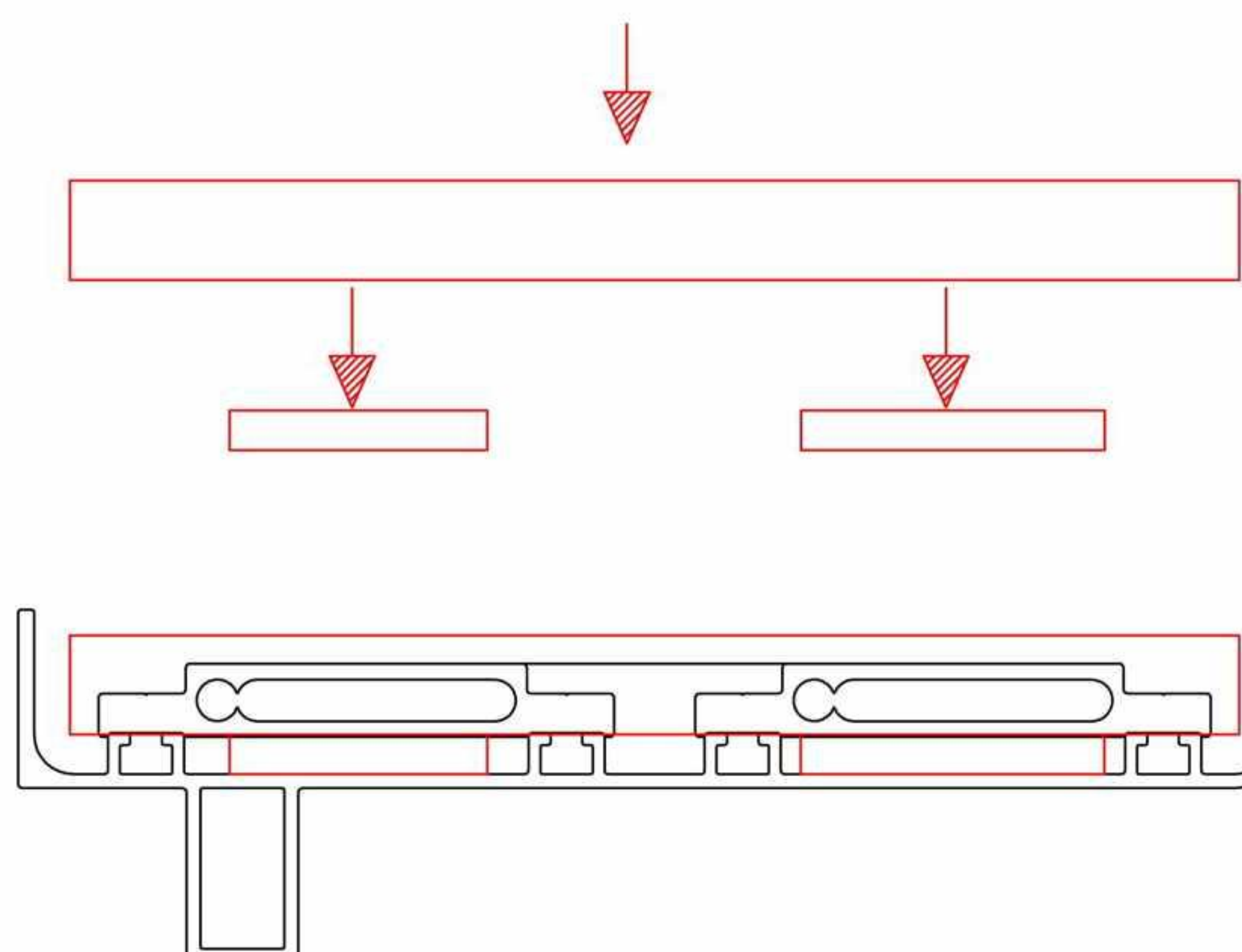




4) Anchoring the stair to ground

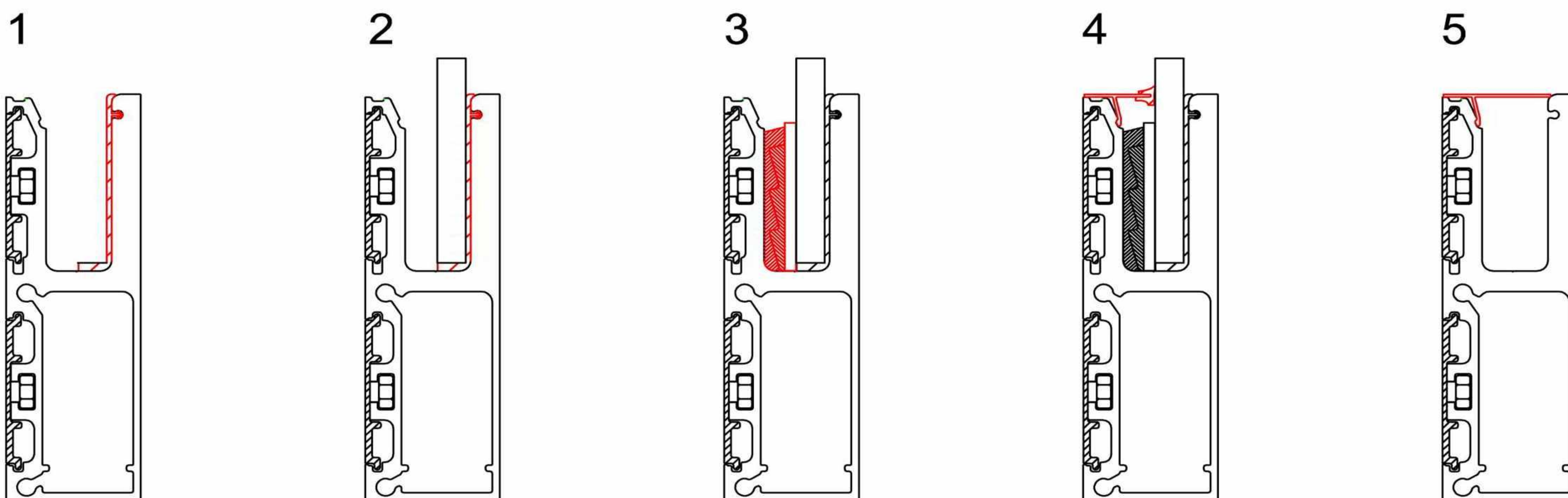


5) Gluing the MDF boards



MDF boards should be glued using elastic adhesive.

6) Installation sequence



1. Place the grey frame rubber on whole lenght of the profile
2. Place the glass in the profile
3. Set the wedge with wedge plastic in the profile. When glass is in right position, tighten the wedge
4. Set the cover profile
5. If there's no glass on the wall side of the staircase, place wider cover profile on the frame to cover whole groove

After the glass railing is installed, finish the work with handrail and gluing the end caps on profiles, for this you can use the same glue as with MDF boards.

7) Contact

Manufacturer

Oy Steelpro Ltd
Kylänpääntie 4
01750 Vantaa
Finland

Contact persons

Antti Rahikka
+358 40 196 0676
Antti.rahikka@steelpro.fi

Markus Lindgren
+358 40 557 1131
Markus.lindgren@steelpro.fi